

Technical Data Sheet

Product

OB41 CUT TAP DRILL FLUID Contains a special blend of extreme pressure and lubricity additives in a mixture of fine highly refined mineral hydrocarbons providing a high degree of finish quality.

It is primarily intended for use on cast iron and all steels including high tensile where the fluid is applied directly to the work piece and tap. Ideal in Reaming, Tapping and Drilling applications where a thin, fast flowing lubricant is required for improved penetration and heat dissipation.

Its specialist formulation providing a very low viscosity product offering excellent penetrative qualities.

It has excellent penetrative qualities and so is suitable for fine thread work in ferrous metals and high tensile steels.

Important

Always read the Safety Data Sheet before use.

Storage

Store in a cool dry well ventilated area at between 10-30°C

Shelf Life

24 months from date of manufacture.

Typical Characteristics

Physical appearance	Golden brown liquid
Odour	Oily
Relative Density	0.885

Manufacturing Standard

ISO 9001:2015



Disclaimer

The Information provided herein, especially recommendations for the usage and the application of this products, is provided in good faith, and no liability on the part of Siroflex Ltd is stated or implied. No employee of Siroflex Ltd has the authority to waive or alter in any way the content of this document. Due to different materials used, as well as to varying working conditions, production techniques, and the requirements of the end users, all of which are beyond our control, we strongly recommend that thorough and extensive trials are carried out in order to test the suitability of our products with regard to the required processes and applications. This should also include an ageing test which should be applied to all substrates used. It is also the responsibility of the purchaser and end user of this product to ensure that all appropriate actions necessary for the protection of the environment, and for the health and safety of their employees are observed. This data sheet replaces all former versions.