

SOUDAL PLASTERBOARD ADHESIVE GENIUS**Date: 15/11/21****Page 1 of 3****Technical characteristics:**

| | |
|--|--|
| Base | Single component polyurethane |
| Consistency | Stable adhesive foam (does not sag) |
| Curing system | Moisture cure at room temperature |
| Skin formation (*) | About 8 minutes - 30 mm adhesive bead |
| Can be trimmed (*) | About 90 minutes - 30 mm adhesive bead |
| Full strength (*) | About 12 hours - 30 mm adhesive bead |
| Post expansion | Minimal |
| Thermal conductivity (DIN 52612) | About 0,037 W/m.K |
| Tensile strength (DIN EN 1607) | 0,19 N/mm ² |
| Shear strength (DIN EN 12090) | 0,142 N/mm ² |
| Shear modulus (DIN EN 12090) | 0,489 N/mm ² |
| Temperature resistance | -40°C to +90°C +120°C (up to max. 1 hour) |
| Reaction to fire classification (EN 13501-1) | No classification (F) |

(*) Measured at 20°C/65% R.H. These values may vary depending on ambient factors such as temperature, humidity and type of substrate.

Product description

Soudal Plasterboard Adhesive Genius is a ready-to-use, single component, self-expanding polyurethane adhesive for clean, efficient and economical permanent bonding of insulation panels and plasterboard in building and construction.

Product characteristics:

- Cuts working time by up to 30%.
- Excellent initial bond, even at low temperatures.
- Economical in use due to precise application.
- One can covers up to 12 m² of insulation.
- Suitable for vertical applications.
- Can be applied at temperatures between +5 °C and +35 °C.
- Thermal conductivity 0,037 W/m.K enhances performance of insulation panels when filling gaps.
- Remains flexible, does not become brittle.
- Levels uneven surfaces.
- Limited post expansion for fast and precise installation of insulation panels and plasterboard.
- Substantial space and weight savings compared to conventional PU roof adhesives, bonding mortars, etc.
- Fast curing, work can continue about 1 hour after application.
- Solvent-free.
- Resistant to a variety of solvents, paints and chemicals.
- Does not age or rot, mould and mildew resistant, but not UV resistant.
- Water resistant (not watertight).

Applications:

- Clean, efficient and economical permanent bonding of insulation panels.
- Suitable for bonding polystyrene (EPS + XPS), polyurethane (PUR/PIR) and phenol resin foam based insulation panels for flat roofs, perimeters, facades, insulation/drain elements, cellar ceilings, internal insulation, etc.
- Suitable for bonding gypsum plasterboard/gypsum fiberboard in dry lining applications.
- Suitable for bonding non-load bearing walls, e.g. partition walls, screen walls, cellar bars, stone shelves, etc., of concrete precision blocks (aerated concrete, sand-lime brick, gypsum,...).
- Fills cavities between individual thermal insulation panels.

Form of delivery:

Colour: Orange

Packaging: 600 ml aerosol can (12 per box)

Shelf life:

18 months from date of production in unopened packaging with cool (+5°C to +25°C) and dry storage. Cans must be stored upright to prevent blockage of spray valve. Once opened, keep container tightly closed and use within a short period.

Substrates:

All usual substrates such as concrete, masonry, stone, plaster, wood, cold bituminous thick coatings, sand or

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.

Soudal PLASTERBOARD ADHESIVE GENIUS

Date: 15/11/21

Page 2 of 3

slate surfaced bituminous sheeting, polystyrene, polyurethane and phenol resin foam, corrosion protected steel sheeting, fibre cement, gas concrete, particle board, plasterboard, gypsum fiberboard, fibre cement, hard PVC and emulsion paints.

Adhesive surfaces must be stable, clean, without bubbles and free of separating agents such as talcum, grease, oils, etc. Suitable are building moist, but not wet (water film, standing water) substrates. Any cement slurries and sinter layers on mineral substrates must be removed mechanically. Bubbles in bituminous sheeting must be removed. To ensure perfect adhesion, the bituminous sheeting should have a fully covered surface. Does not adhere to PE, PP, PTFE and silicone. All substrates should be tested for suitability with regard to adhesion and compatibility.

Directions for use:

Prior to using the product, cover all adjacent areas for protection against soiling. In windy conditions, precautions must be taken to ensure that Soudal PLASTERBOARD ADHESIVE GENIUS cannot contaminate components, objects or persons in the vicinity.

Good ventilation must be ensured for indoor use.

Wear protective goggles and gloves. Shake the aerosol can for at least 20 seconds. Open the cover and fold the tube horizontally. After extended periods of non-use, the can must be shaken again to obtain the required adhesive quality! Adjust the adhesive bead to the required diameter with pushing on the genius gun harder or softer. (The emptier the can, the more force should be set). The can must be held vertical during application.

Prior to application, the substrate stability must be verified. This can also take place with a sealing tape test. In this test, sealing tape is applied to the substrate and quickly pulled off again. If old paint or plaster adheres to the adhesive tape, this means that the substrate does not have the necessary stability and must be reinforced or removed. With chalking and highly absorbent substrates, the substrate adhesion can be improved with a deep solvent primer. Remove protruding concrete burr or excess plaster. Soudal PLASTERBOARD ADHESIVE GENIUS levels uneven surfaces up to 10 mm.

Apply Soudal PLASTERBOARD ADHESIVE GENIUS about 2cm away from the edge of the panel as a 30mm circular bead and to the panel surface in lines or a W-shape. It must be ensured that the adhesive contact area is about 40% after applying pressure. The adhesive

must always be applied circular also for panel cut-outs, penetrations, etc., to prevent rear circulation of the interior insulation. After applying Soudal PLASTERBOARD ADHESIVE GENIUS, depending on the climatic conditions, allow to flash off for about 3-6 minutes. This ensures that an optimal adhesive strength is achieved with reduced post expansion. Subsequently place the panel on wedges, align and apply pressure from bottom to top. Do not tap or remove the panels as this can reduce the adhesive strength substantially. Apply new adhesive if necessary. After about 6 to 10 minutes, check for correct seating, readjust with a spirit level/level. Edges of walls, ceilings and floors, openings and penetrations must be filled out completely with Soudal PLASTERBOARD ADHESIVE GENIUS air-tight and sound insulated. Work can be continued after minimum 1 hour. Soudal PLASTERBOARD ADHESIVE GENIUS can also be used for mounting electrical installation boxes.

When finished, wait approximately 1 minute until the foam stops dripping out. Detach the butterfly plug from the cap and screw it on top of the red Soudamax adapter. Clip cap back in place to lock trigger.

Instructions for re-use:

Before reusing, unscrew the red Soudamax adapter from the tip of the straw. Keep the can straight up, point the straw into a plastic bag and shoot the contents of the straw into it. It may take one or two triggers to remove all the straw's contents. Screw the Soudamax adapter back into the straw. Then unscrew the red T-plug from the red Soudamax adapter at the end of the straw to start working.

General note: Do not load/subject the bond to traffic within the curing time of about 1 hour! All open joints within the insulation can be filled out with Soudal PLASTERBOARD ADHESIVE GENIUS. Trim protruding, fully cured adhesive with a sharp knife. Soudal PLASTERBOARD ADHESIVE GENIUS can be painted or plastered after curing.

Application temperature:

+5°C to +35°C (adhesive surface temperature)
+5°C to +25°C (can temperature) – optimal +15 to +25°C. If required, slowly bring the can to the optimal temperature by placing in cool or warm water.

Cleaning: with GUN & FOAM CLEANER or SWIPEX prior to curing, subsequently with PU REMOVER or remove mechanically

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.

SOUDAL PLASTERBOARD ADHESIVE GENIUS

Date:15/11/21**Page 3 of 3**

Repair option: with SOUDAL PLASTERBOARD ADHESIVE GENIUS

Use only in well ventilated areas.

For further information on product safety and handling, refer to the information on the container.

Safety recommendations:

Observe the standard industrial hygiene procedures.
Wear protective goggles and gloves. Remove cured adhesive mechanically, never remove with a flame.

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.
